

Classic Car – Repair process for premium topcoats

Description: Premium refinishing process for the restoration of classic cars
Process to create a more intense gloss effect

- The body parts have to be prepared according to the respective CC S 1 - S 6 Classic Car Repair Processes
- After a longer waiting time, the area must be cleaned with 541-5 Glasurit® Wax and Silicone Remover
- The repair process can be continued without scuff-sanding

Topcoat	22 VOC Glasurit® HS 2K Topcoat	929-33, -34 Glasurit® Hardener VOC	352-216 Glasurit® Reducer	2 : 1 + 10% mixing stick	HVLP 1.3 mm 2.0-3.0 bar	2 50-70 µm	45 min at 60°C	P1000 P2000
	Note: Sanding with P800 if necessary							

Clear	923-335 Glasurit® HS Multi Clear VOC	929-33, -34 Glasurit® VOC Hardener	352-216 Glasurit® Reducer	2 : 1 + 10% mixing stick	HVLP 1.3 mm 2.0-3.0 bar	2 40-60 µm	45 min at 60°C
	Alternatively: 923-630 Glasurit® HS Clear superior gloss VOC						

or

Topcoat	90 Line Glasurit® Basecoat	93-E3 Glasurit® Adjusting Base	2 : 1 mixing stick	HVLP 1.3 mm 2.0-3.0 bar	2 + ½ 10-15 µm	Flash off until mat between spraycoats and before clearcoat application
	Note: Sanding with P800 if necessary					

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	Alternatively: 923-630 Glasurit® HS Clear superior gloss VOC						

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

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